Chivas Brothers, the Scotch whisky business of Pernod Ricard, is working to achieve carbon neutral distillation by 2026. The implementation of PILLER Heat pump technology based on the energy recovery process of Mechanical Vapor Recompression (MVR) is key to achieving this industry-leading goal. For both upgrading existing and equipping new plants, Chivas Brothers relies on PILLER VapoFans, which in a vapor compression heat pump system, delivered a COP of 12 in this project.

**Solution**

**VAPOR COMPRESSION HEAT PUMP TECHNOLOGY APPROACH**

“To reach the goal of carbon neutrality we came up with the idea of using highly efficient Mechanical Vapor Recompression (MVR) technology,” said Neil Fraser, Engineering Manager at Chivas Brothers.

“The heat recovery technology allows Chivas Brothers to recover the energy from the product vapor formerly lost via the cooling towers and use it to boil the still, thereby significantly reducing carbon emissions.”

**Product & Equipment**

**MAIN COMPONENTS FOR REDESIGN**

“Our MVR process is based on two main components that constitute the heat pump system. A vertical condenser and an MVR set consisting of three PILLER VapoFans in series,” explains Neil Fraser of Chivas Brothers. In the new installation, the latent heat of the product vapors leaving the pot still is recovered by the vertical condenser. This heat exchanger produces low-pressure steam (LPS) at a temperature a few degrees below the condensation temperature of the product. The key to high efficiency is to avoid subcooling and pressure losses on both sides. The generated low-pressure steam is compressed by a three-stage VapoFan system and supplied to the still’s reboiler for heating at higher pressure and temperature.

In a single pot, around 1 MW heating duty of the reboiler is supplied by using 90 kW of electric power. The incorporated water injection saturates the steam feeding to the reboilers and amplifies the efficiency.

**RESULTS**

The great flexibility of operation and variable frequency drives of the VapoFans make the heat pump system based on PILLER mechanical vapor recompression technology a perfect fit to Chivas Brothers’ needs. “The heat pump system adapts to the constantly changing process conditions during distillation and provides the required compression at each stage of the process,” says Gregor Schumm, Head of Process Engineering at Piller Blowers & Compressors.

Starting with a high temperature difference across the process at the beginning of the batch, the speed
PILLER MVR TECHNOLOGY IN THE DISTILLATION PROCESS AT CHIVAS BROTHERS

SUMMARY

CUSTOMER | CHIVAS BROTHERS / PERNOD RICARD

INDUSTRY | BEVERAGES, SCOTCH WHISKY

CHALLENGE
Batch distillation process with high energy demand
Reduce site energy demand significantly
Reaching the industry-leading target of carbon neutral Scotch distillation by 2026

SOLUTION
VAPO COMPRESSION HEAT PUMP TECHNOLOGY BASED ON MECHANICAL VAPOR RECOMPRESSION
Redesign of the energy-intensive distillation process by implementing a MVR process based on two main components that constitute the heap pump system, a vertical condenser and an MVR set consisting of three PILLER VapoFans in series.

The heat recovery technology allows Chivas Brothers to recover the energy from the product vapor formerly lost via the cooling towers and use it to boil the still, thereby significantly reducing carbon emissions.

PRODUCT AND EQUIPMENT
THREE PILLER VAPOFANS IN SERIES
VERTICAL CONDENSER

BENEFITS
48 % REDUCTION OF TOTAL ENERGY CONSUMPTION
At Glentauchers the total energy consumption was reduced from 27 MJ/LA to 14 MJ/LA

53 % REDUCTION OF CO₂ EMISSIONS
The carbon emissions have been reduced from 8,290 to 3,970 tonnes CO₂/year

31 % PREDICTED REDUCTION OF REQUIRED HEATING ENERGY PER LITRE
Based on the intended application of the technology at all applicable sites, heating energy will go down from the current average of 5.82 kwh/litre to 4.00 kwh/litre

FUTURE PLANS
After a successful pilot of the MVR technology was implemented in 2021 at the Glentauchers distillery near Keith in Speyside, Scotland, Chivas Brothers decided to install two further MVR heat pumps on wash stills at the location.

To date, PILLER MVR technology a part of the enhanced integrated heat recovery system has reduced total energy consumption almost by half (48%) at Chivas Brothers’ Glentauchers distillery site, reducing its total carbon emissions by 53% as a result. The carbon emissions have been reduced from 8,290 tonnes CO₂ to 3,970 tonnes CO₂ per year on full production.

As MVR technology is considered a major step towards the ambitious target of carbon neutral whisky distillation by 2026 at Chivas Brothers, the company recently announced an investment of more than £ 60 million over the next three years. Based on the intended application of heat recovery technology at all applicable Chivas Brothers sites, the company will bring their heating energy down from the current average of 5.82 kwh/litre to 4.00 kwh/litre. This alone will reduce the projected carbon emissions by more than 30,000 tonnes per annum – a reduction of approximately 38 %.

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