MVR BLOWERS
AND SQUEEZE OIL DAMPER BEARING
PILLER MVR BLOWERS
MADE FOR ENERGY SAVING

PILLER was the first company to introduce centrifugal blower solutions for the process of Mechanical Vapor Recompression (MVR) as used in Evaporation Units. Patented bearings and purposely developed high-performance impellers make PILLER the leading manufacturer of MVR Blowers.

EFFICIENCY THROUGH FLEXIBILITY
PILLER MVR Blowers ensure maximum efficiency, thus cost savings, and lower life cycle costs. We tailor our MVR Blowers to suit the individual customer’s needs. Our products are of high quality and intelligent design along with a high level of standardization.

THE EXPERT AT YOUR SIDE
PILLER is the high performance blower specialist. Our customers have enjoyed the benefits of our MVR Blower production expertise for more than three decades. Our German engineering expertise and precision are worldwide benchmarks.

In-house R&D results in continuous development and invention such as our patented bearing system.

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**Fig. 1: Methods for heating evaporators**

A Process steam  B Concentrate  C Vapor  Cc Condensate  D Main steam  E Electrical energy  F Thermocompressor  G PILLER MVR Blower
Fig. 2: Product Line Summary at 60° C

Fig. 3: Product Line Summary at 100° C
Mechanical vapor recompression was initially used almost exclusively in the milk and dairy industry. The areas of application have grown since with PILLER MVR Blowers having proved successful in many different fields.

- Milk/Whey
- Starch
- Sugar
- Yeast
- Alcohols
- Bioethanol
- Gelatine
- Pectins
- Grain Processing
- Vegetable Processing
- Fruit Juices
- Electrolyte Baths
- Saline Water
- Citric Acid and Acetic Acid
- Sulphuric Acid
- Sewage Sludge and Lacquer Sludge
- Liquid Manure
- Oil Recycling
- Recycling of special metals
- Seawater Desalination
- Wood Drying, Pellets
- Drying and Peat Drying
- Paper Drying
- Boiler Feedwater
- Blood Plasma
- Commercialisation of Meat and Fish
- Petrochemical
  - PTA
  - EPDM
  - Butadiene
  - Waste water

The PILLER MVR Blowers are advanced design solutions that have been standardized to a high degree. There is no other PILLER product that passed through so many innovations. Our standardized design provide for cost-effective solutions which can quickly be realized.

- Tip speeds of up to 320 m/s
- Water injection keeps impellers clean and the steam saturated
- Low wear floating carbon ring labyrinth seals guarantee longterm tightness
- Our patented squeeze-oil-damping combines the simplicity of anti-friction bearings with the performance of hydrodynamic bearings
- For higher temperature rises up to four MVR Blowers can be used in series
- Suitable for conditions of corrosive environment such as sulphuric acid vapors

**FACTS**

PILLER MVR Blowers are designed for system pressures from 0.05–5 bar customized according to the process.

- Motor capacity up to 5 MW
- Temperature increase up to 10 K single stage
- Impeller speed up to 320 m/s
- Efficiency up to 86 %

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<th>MVR Specifications</th>
<th>Medium</th>
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TECHNOLOGY

The PILLER high-performance Blowers reach temperature rises through impeller peripheral speed of up to 300 m/s, using special materials even up to 320 m/s. Impeller geometries have also been optimized for best possible aerodynamic loading and efficiency.

SHAFT SEAL
Various shaft seal concepts are available, depending on the intended use. In general, distinctions are made between the following operating conditions:

- Process operates in a high vacuum
- Process operates above ambient condition

WATER INJECTION
A specially designed water injection nozzle keeps steam near saturation point increasing the heat transfer.

INSTRUMENTS
Every PILLER MVR Blower is equipped with control instrumentation. These instruments are wired to a common junction box so that customers can bring back these instrument signals to the plant control system. Typical instruments monitor the following parameters:

- Casing temperature
- Bearing temperatures
- Shaft vibration
- Speed
- Oil temperature
- Oil level
- Oil flow to the blower bearings
- Oil pressure
- Condensate level in the casing
To overcome the limited operating ranges of sleeve bearing systems, PILLER developed a unique and patented Squeeze Oil Damper Bearing System. It is made up of a static oil damper that supports a standard antifriction bearing usually a cylindrical roller bearing at the impeller end of our rotor and a deep groove ball bearing at the coupling end of the rotor that acts as both the coupling end radial bearing and thrust bearing. Our squeeze oil damper not only provides the required damping to pass through the critical speed but also reduces the bearing stiffness so that the critical speed is lowered well below any required blower operating range.
Figure 5 shows the calculated vibration amplitude or rotor response for a rotor on antifriction bearing with and without the squeeze oil damper. As you can see the amplitude of the rotor through the critical speed with the squeeze oil damper is an order of magnitude lower than the amplitude without the damper. The influence of the critical speed with the squeeze oil damper is actually negligible. Further the critical speed with the squeeze oil damper was lowered from 2900 rpm to 900 rpm allowing this rotor design to operate without any significant influence of a critical speed from 0 to 4900 rpm.

The PILLER Squeeze Oil Damper Bearing design also has the following advantages:

- The antifriction bearings used are available off the shelf from almost any bearing supply house
- The oil lubrication system is a smaller and simpler system than those supplied with fluid film bearings
  - The total oil flow to our Squeeze Oil Damper Bearings is less than one liter per min
  - In most cases we do not need an oil cooler or heater as the oil viscosity is not as important for antifriction bearings. As long as we can spray oil on the bearing our system is good. With fluid film bearings oil needs to be controlled to a certain temperature to maintain a design oil viscosity to get the proper bearing performance
- The oil in the antifriction bearings is sufficient for coast down so there is no need for added pumps fed from uninterruptable power or run down tanks to keep the bearings from being damaged on loss of oil during shutdown
- Our vibration monitoring is simpler, there is no need for X and Y probes as we do not have an orbit. A single proximity probe is all we recommend

PILLER standard bearings are a roller and ball bearing, simple, very effective, low in cost and available everywhere.